

## Material: BS 309C30

### Standard Specification for Heat Resisting Stainless Steel; Steel Castings for General Engineering Purposes

**Group:** Ferrous Stainless Steel Alloys

**Sub Group:** BS 309C30 Heat Resisting Stainless Steel; Steel Castings for General Engineering Purposes

**Application:** Intended for Valve, Pump, General Engineering, Automotive and Other Industries

**Grade Belongs to the Industry:** Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.500 max.	As - Cast	
Silicon	Si %	2.500 max.		
Manganese	Mn %	2.000 max.		
Phosphorus	P %	0.050 max.		
Sulphur	S %	0.050 max.		
Chromium	Cr %	22.000 - 27.000		
Nickel	Ni %	10.000 - 14.000		
Molybdenum	Mo %	1.500 max.		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
			Mechanical Properties	
			Tensile Strength in Mpa	515 min.
			Yield Strength in Mpa	240 min.
			Elongation in %	10 min.
			Reduction of Area in %	-
			Hardness in BHN	-
			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
1.4837	DIN	Germany	Casting
J93503	UNS	USA	Casting
SCH 13 A	JIS	Japan	Casting
422936	CSN	Czech Republic	Casting
40 CH 24 N 12 SL	GOST	Russia	Casting
40 CrNiSi 25-12	MSZ	Hungary	Casting
A297 Grade HH	ASTM	USA	Casting

**Disclaimer:** All information displayed in our data sheets are for reference purpose only and are sole property of their respective owners. Information and or material are used for educational purposes only. Data at actual may vary at actual and case to case basis. ICAST Alloys LLP does not guarantee validity of these parameters. Warranties and liabilities are exclusive to our terms and conditions of business.

Customer Care: +91-99090 45075 Email: [info@icastllp.com](mailto:info@icastllp.com)